

instructions
for
assembling
operating
cleaning
and
parts ordering

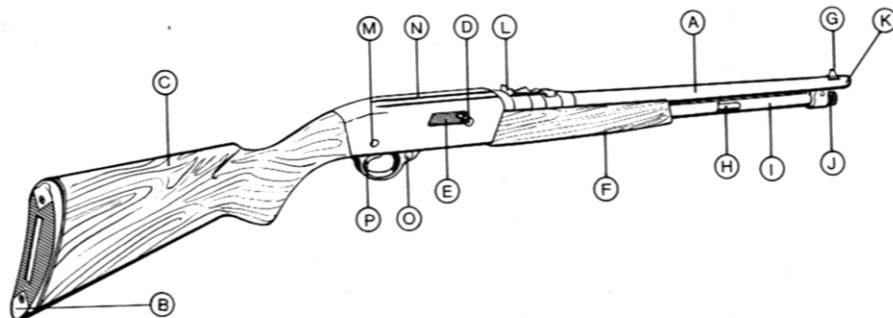
Sears

Caliber
.22 Short, Long or
Long Rifle Rim Fire

Identification Number
273.2390

THE MODEL
SEMI-AUTOMATIC RIFLE
3T

INSTRUCTIONS FOR OPERATING YOUR MODEL 3T



- A Barrel
- B Butt Plate
- C Butt stock
- D Cocking Handle
- E Ejection port
- F Forearm
- G Front sight
- H Loading port
- I Magazine
- J Magazine tube cap
- K Muzzle
- L Rear sight
- M Trigger guard pin
- N Receiver (Action)
- O Safety
- P Trigger
- Q Trigger Guard

IMPORTANT: Before firing your Model 3T, be sure to thoroughly clean interior of barrel, chamber and mechanism to insure removal of all grease and other possible obstructions.

TO MAKE RIFLE SAFE: Open action by pulling cocking handle fully to the rear. Look inside to insure that rifle is unloaded in both chamber and magazine. The magazine is empty if red follower is visible inside action. Close action by releasing cocking handle. Put on Safety — located in trigger guard forward of trigger — by pushing button from left to right until red band disappears. Trigger cannot be pulled. To hold action open, pull cocking handle almost fully to the rear and push in.

TO RELEASE SAFETY: Push button from right to left so that red band appears. Trigger can now be pulled.

TO LOAD MAGAZINE: With Safety on, twist magazine tube cap to unlock, and pull tube out until red follower clears loading port. Put cartridges, flat end toward the rifle's action, into loading port in magazine. When desired number have been inserted, push tube in. Care should be taken while pushing tube in, as it is under spring tension. Twist magazine cap to lock. To load chamber, pull cocking handle fully to the rear and release smartly. To fire, take off Safety by pushing button from right to left so that red band appears.

TO UNLOAD: With Safety on, remove magazine tube. Point rifle downward allowing cartridges in magazine to slide out. Replace magazine tube and operate cocking handle back and forth until you can see the red magazine follower and the chamber is empty.

HOW TO DISASSEMBLE: Open action to insure that chamber and magazine are empty, then close action. Put Safety on.

Twist magazine tube cap to unlock and pull out tube. Remove trigger guard pin above trigger by pushing out from either side. Pivot trigger assembly down, then pull back. Invert the rifle. Pull bolt back with cocking handle. Retain return spring with thumb. Pivot cocking handle until it clears edge of port opening, and pull free from action. Bolt can now be removed, taking care to slowly release spring. Remove spring and plunger.

HOW TO ASSEMBLE: (Refer to Figure 1) With rifle inverted, place spring in receiver hole and slide white plunger into spring. Compress spring and plunger (1) and retain with thumb. Place bolt (2) in receiver with grooved side facing port opening. Insert cocking handle (3). Slide bolt back to thumb retaining the spring, and hold down firmly with other thumb. Release spring and slowly close bolt. The front end of the plunger should engage hole in bolt (4). Locate trigger guard front mounting pin into receiver hole and pivot into position. Insert trigger guard pin. Insert magazine tube and lock in place.

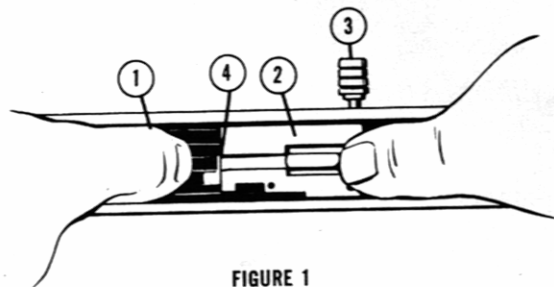
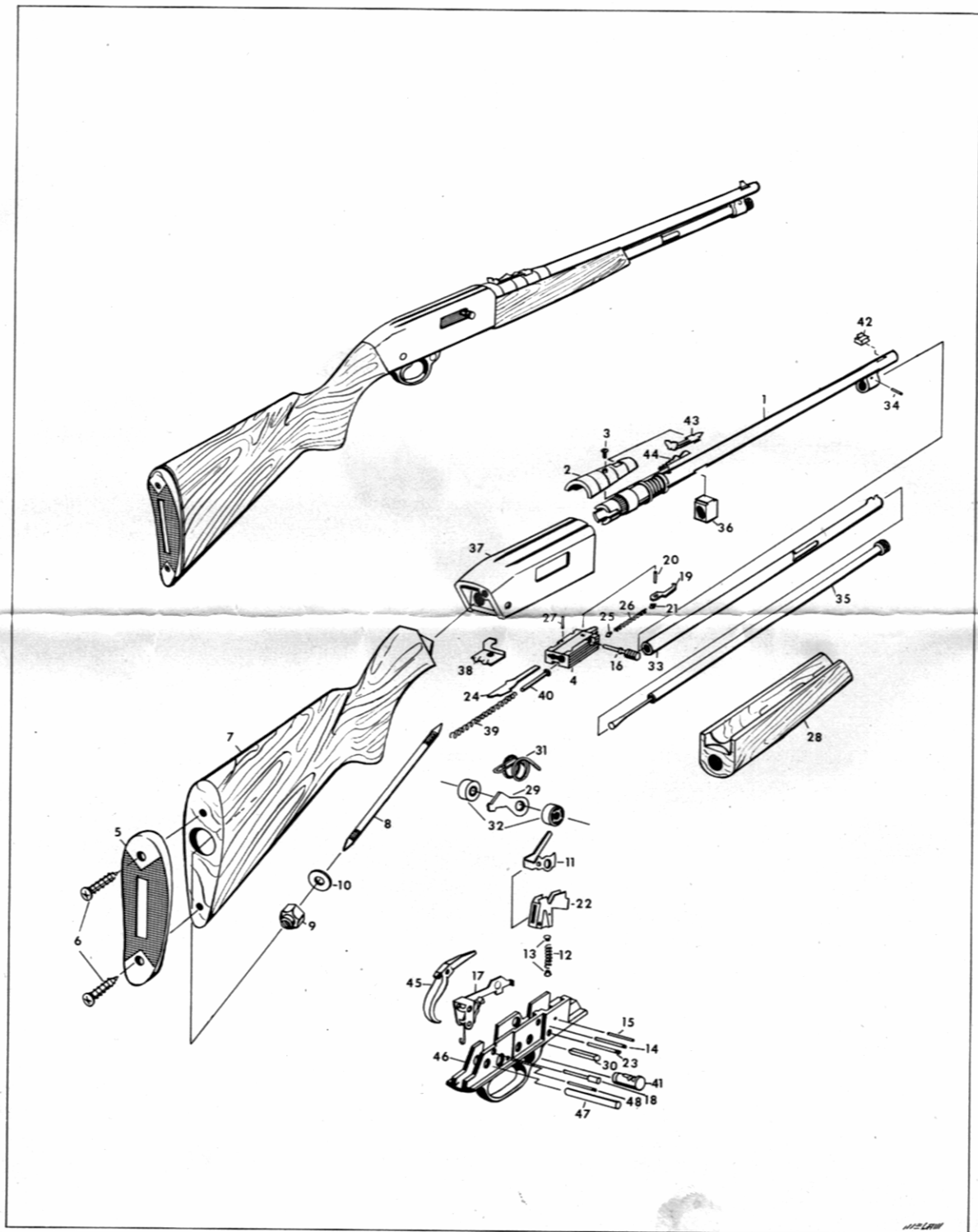


FIGURE 1



PARTS LIST FOR
SEARS MODEL 3T
SEMI-AUTOMATIC RIFLE (22 CAL.)

IDENTIFICATION
NUMBERS 273.2390

WHEN ORDERING PARTS ALWAYS GIVE THE FOLLOWING INFORMATION AS SHOWN IN THIS LIST:

- | | | |
|--------------------|------------------------------|--|
| 1. THE PART NUMBER | 3. THE RIFLE MODEL NUMBER | {
ON LEFT
SIDE OF
BARREL NEAR
RECEIVER |
| 2. THE PART NAME | 4. THE IDENTIFICATION NUMBER | |

All parts identified with a dagger (†) must be fitted to the gun by gunsmiths in Sears gunshops, or by qualified gunsmiths. Do not order repair parts by reference number, always use the part number.

REF. NO.	PART NO.	PART NAME	REF. NO.	PART NO.	PART NAME
1	*	Barrel (not sold as spare part)	26	32270A	Firing Pin Spring
2	165T	Barrel Collar Cover	27	33270	Firing Pin Stop Pin
3	15T	Barrel Collar Cover Screw	28	185T	Forearm
4	†03T	Breech Bolt	29	37270	Hammer
5	35T	Butt Plate	30	39270	Hammer Pin
6	9112	Butt Plate Screws	31	40270	Hammer Spring
7	13T	Butt Stock	32	41270	Hammer Spring Supports
8	8270	Butt Stock Bolt	33	75T	Magazine Tube — Outside
9	9270	Butt Stock Nut	34	62270	Magazine Tube Retaining Pin — Outside
10	10270	Butt Stock Washer	35	44270NS	Magazine Tube — Inside Assembly
11	11270	Carrier	36	45270	Magazine Tube Bracket
12	12270A	Carrier Coil Spring	37	*	Receiver (not sold as spare part)
13	12270B	Carrier Coil Spring Plungers	38	50270	Recoil Plate
14	13270	Carrier Pin	39	52270	Return Spring
15	14270	Carrier Stop Pin	40	53270	Return Spring Guide
16	23T	Cocking Handle	41	49102	Safety
17	†18270	Disconnecter and Sear Assembly	42	19121	Sight — Front
18	20270B	Disconnecter Pin	43	325T	Sight — Rear
19	21270A	Extractor	44	1254	Sight Elevator — Rear
20	23270	Extractor Pin	45	†67270	Trigger Assembly
21	31270	Extractor Plunger	46	† 33T	Trigger Guard
22	25270	Feed Guide	47	73270	Trigger Guard Pin — Rear
23	13270	Feed Guide Pin	48	13270	Trigger Pin
24	30270A	Firing Pin		83T	Instruction Folder and Parts List
25	31270	Firing Pin Plunger			

*Must Be Returned To The Factory For Installation.

Repair Parts: All repair parts listed herein are available through any one of the Sears, Roebuck and Company's retail or catalog stores.

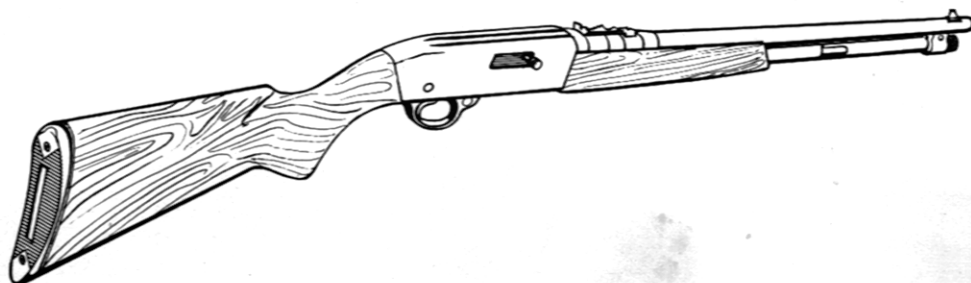
Gun Repair: Expert repairs on your Sears or Ted Williams gun are available through any one of the Sears, Roebuck and Company's retail or catalog stores.

SEARS MODEL 3T SPECIFICATIONS

Magazine:	Tubular. Capacity — 21 Short, 17 Long and 15 Long Rifle .22 rimfire cartridges interchangeably. Loading Port — located on right side near muzzle for easier loading. Lock — positively locks magazine tube preventing spillage. Follower — red indicates when magazine is empty.
Barrel:	Length — 20½". Twist — 1 turn in 16", right hand.
Bolt:	Handsomely inscribed with styling lines.
Overall Length:	39".
Sights:	Front — metal, bead post dovetailed to barrel. Rear — metal, open, dovetailed to barrel collar cover with elevator for easy adjustment.
Action:	Quick acting semi-automatic action.
Receiver:	Satin smooth finish, high strength alloy. Grooved for easy installation of quick detachable telescopic sights. Attractively styled cover blends receiver into barrel.
Safety:	Positive locking cross bolt type. Conveniently located in front of trigger guard. Red band shows when gun is ready to fire.
Stock:	Walnut finished wood. *Dimensions — Pull 13⅝"; drop at comb 1¾"; drop at heel 2¾".
Butt Plate:	High impact resisting composition. Serrated to prevent slipping.
Weight:	*5 pounds.

*Approximate

HOW TO CARE FOR YOUR MODEL 3T



CLEANING & LUBRICATING:

The performance of any rifle depends on how clean it is kept. Using a suitable brush soaked in solvent, clean trigger assembly, extractor, bolt face and firing pin. Push a patch, moistened with a good solvent through the barrel from the muzzle end. Push a brass brush, soaked in solvent through the entire length of the bore several times, using long even strokes. Push clean patches through the bore in the same manner until the last patch comes out unsoiled. Push lightly oiled patch through the entire length of the bore. Wipe both trigger assembly and bolt dry, oil lightly, and replace.

A Sears Rifle Cleaning Kit is available which includes all the necessary materials to carry out the above operations. Another valuable piece of equipment is a Sears Silicone Cloth. This will help protect the outside metal surfaces of the rifle from rust and moisture if used periodically.

SEARS, ROEBUCK AND CO. - U.S.A.
IN CANADA, SIMPSONS - SEARS LIMITED